

CELL :- A410 CELL NAME:- oil pump MACHINE / STAGE :- VMC OPERATION :- Reaming

KAIZEN THEME -To avoid A410 Body Dowel hole shift

IDEA :-Pin to be added in fixture to avoid wrong load

WIDELY/DEEPLY:-

COUNTERMEASURE: -1) Pin added in fixture to avoid wrong load.

PROBLEM / PRESENT STATUS -A410 Body Dowel hole shift



BEFORE

AFTER

BENCHMARK	13 No.
TARGET	0No.
KAIZEN START	13.07.2015
TARGET DATE	22.07.2015
KAIZEN FINISH	24.07.2015

TEAM MEMBERS :-
Nilesh Khadke, Nitin Sutar
Ganesh Padwalkar ,vijay walunj,

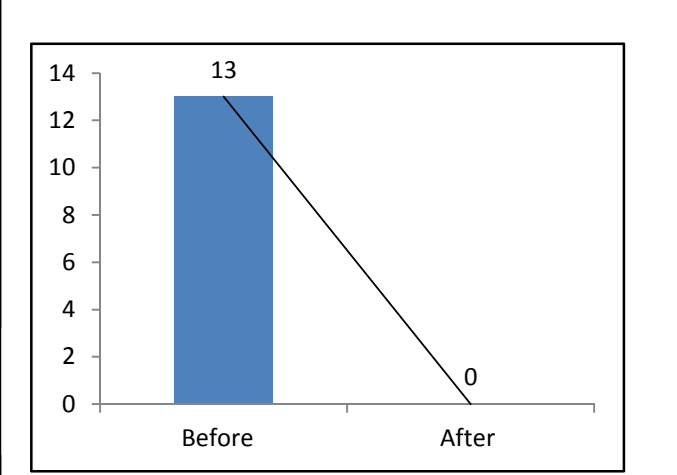
- BENEFITS :-**
1. Prevent Re-occurrence Defect.
 2. Reduce COPQ.

KAIZEN SUSTENANCE

WHAT TO DO- Point added in Sustenance check sheet .
HOW TO DO: Audit
FREQUENCY : Alternate Day

WHY - WHY ANALYSIS :-
Why 1 – A410 Body Dowel hole shift.
Why 2 – In 2nd set up, part not load on dowel pin & operation done .
Why3 – Current process allows wrong loading .

RESULT :-



ROOT CAUSE- -- Current process allows to wrong load.

COST INCURRED FOR MAKING KAIZEN

MATERIAL COST IN RS	LABOUR COST IN RS	TOTAL COST IN RS
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REGISTRATION NO. & DATE:- 13.07.2015

SCOPE & PLAN FOR HORIZONTAL DEPLOYMENT

REGISTERED BY :- Ganesh Padwalkar

SR. NO.	CELL	TARGET	RESPONSIBILITY	STATUS
-	A301 Cover	24.08.2015	Nitin Sutar	In Process

MANAGER'S SIGN :- Sunil kinkar